

Operational Excellence Initiatives for 2016

1. QUALITY

1. Establish a 6 sigma event process to identify improvement opportunities.
2. Establish a method to shear a good first part 90% of the time on all screw adjusted shear dies using the following items:
 - i. 6 sigma to optimize the allowable tolerance.
 - ii. Kaizen improvement teams to implement best practice for die adjustment.

2. ENGINEERING

Install queue before sharpening operation on line 5, increasing run time by 30%.

3. GROWTH

1. Create a predictable presence at our key customers.
2. Build relationships with three new companies.

4. PRODUCTION

1. 90% completion of downtime reason (greater than 5 minutes) scanned in on production lines.
2. Maintenance goal of 50% or less reactive work.